CONTENT

Chapter 1 Control System Functions

1.1 Base Functions

No.	Name	Purpose	Explanation	Remark
1	Automation Running (no attendant)		1). Opens the door automatically after landing; 2). Closes the door automatically after time 4play; 3). Closed the door by hand previously (after the door fully opening but before the time delay; 4). Registers the car call automatically; 5). Lands automatically if there is same 4irectional landing call; 6). Lands automatically toward the highest (or lowest) reverse directional landing call	1). Turn all the “normal/inspection” switch (car top, COP and control panel) to “normal” position; 2). Turn the “automation/attendant” switch to “automation” position.
2	Attendant Running		1). Opens the door automatically after landing; 2). Closed the door by attendant’s hand; 3). Registers the car call automatically; if there is landing call, the relative car call button will flash; 4). Lands automatically if there is same directional landing;	

No.	Name	Purpose	Explanation	Remark
5	Delay time setting for automatical closeing door (time of keeping door open)	Keeping door open	After the door completely opening, it keeps opening and closes the door automatically after delay time.	1). Delay time can be set as a parameter (T); 2). If it only stops for landing call, the delay time should be T-2 seconds; 3). If it only stops for both of car call and landing call, the delay time should be 2T seconds.
6	Door open for local zone landing call	Door open for landing call	The elevator door is closing or already closed but it does not start, if there is landing call of local zone (this call is the same direction with the pre-confirmed direction), then the door will reopen.	The delay time is the same as its setting value; if the landing call is opposite with the pre-confirmed direction, then the door will not reopen unless the direction is changed.
7	Safety edge or light curtain protection	Safety for door closing	Touching the safety edge or obstructing the light curtain while the door is closing can stop closing at once and the door will reopen automatically.	Reclose the door after the safety edge or light curtain being recovered.
8	No closing door once over load	Wait for reducing weight	While over load, the elevator will not close the door, and will lighten the alarm LED and sound the buzzer, and will not start.	Recover to the normal state automatically once over load disappears.
9	By pass when full load	Directly lands to the nearest floor registered by car call	While full load, the elevator performs only as per car calls, not landing calls.	Recover to the normal state automatically once full load disappears.
10	By pass controlled by attendant	VIP running	While attendant running, if press the “by pass” button, the eleva	

No.	Name	Purpose	Explanation	Remark
13	Parking control	Stop running	After switching off key switch, the elevator will enter parking state. 1). If the elevtor is running and there are car calls registered, then it will not respond any landing call, and will serve the registered car calls, then return to the parking floor (the parking floor can be set) 2). If there is not registered car call, it will return the parking floor directly.	

3	Repeat door closing		Afte outputing the door closing dictate, if the door interlock circuit is not switched on during the stipulated time, then the door reopens and closes again.	If it repeats 5 times and the door interlock circuit is still “off”, then the elevator stops running, and shows the fault code on the LCD of operator.
4	Make car calls in machine room	For commissioning	Make car calls by pushing buttons on operator	
5	Homing floor setting	Wait at homing floor	Under automation mode, if there is neither car call nor landing call during the set time, the elevator return to the homing floor automatically.	There is only one homing floor in one elevator.
6	The character of indicator can be set at will	Change the character of one (or more) floor indicating	Set the indicating character of each floor by pushing the buttons on the operator (English character or number with symbol).	
7	Extend the delay time of closing door	Extend the time of keeping door opened		

nce of onic noise natically at port which s from way wiring.	input signals and show the conclusion at LCD, which can direct the technician to arrange traveling cable, hoistway wiring and earthing as best as they can, try to eliminate the electronic noise caused the parallel connect between hoistway wiring, traveling cable and the input port of PCB, therefore avoid the trouble of wrong display, leveling failure and so on.	input port.
ion setting input and ut ports	It can define the function of input and output ports at will	

functions

Explanation
The elevator will stop at once if the safety circuit is switched off.
The elevator will run only when the door interlock circuit is ok, if the door interlock circuit is swithched off or unreliable while it’s running, it will stop at once.

Chapter 2 Component and installation of 3untrol system

2.1 Component of 3untrol system

2.1.1 Flow figure and principle of system

The system flow figure refers to figure 2-1. The 3untrol unit of system is 32 bit microprocessor BL-2000-BHT. This unit adopts parallel 3ullective mode to 3ullect the signals from COP, HOP, hoistway and safety circuit, and outputs relevant 3untrol signals to 3untrol the inverter, door operator, brake and so on, hence realizes the logic functions, troubleshooting, etc.

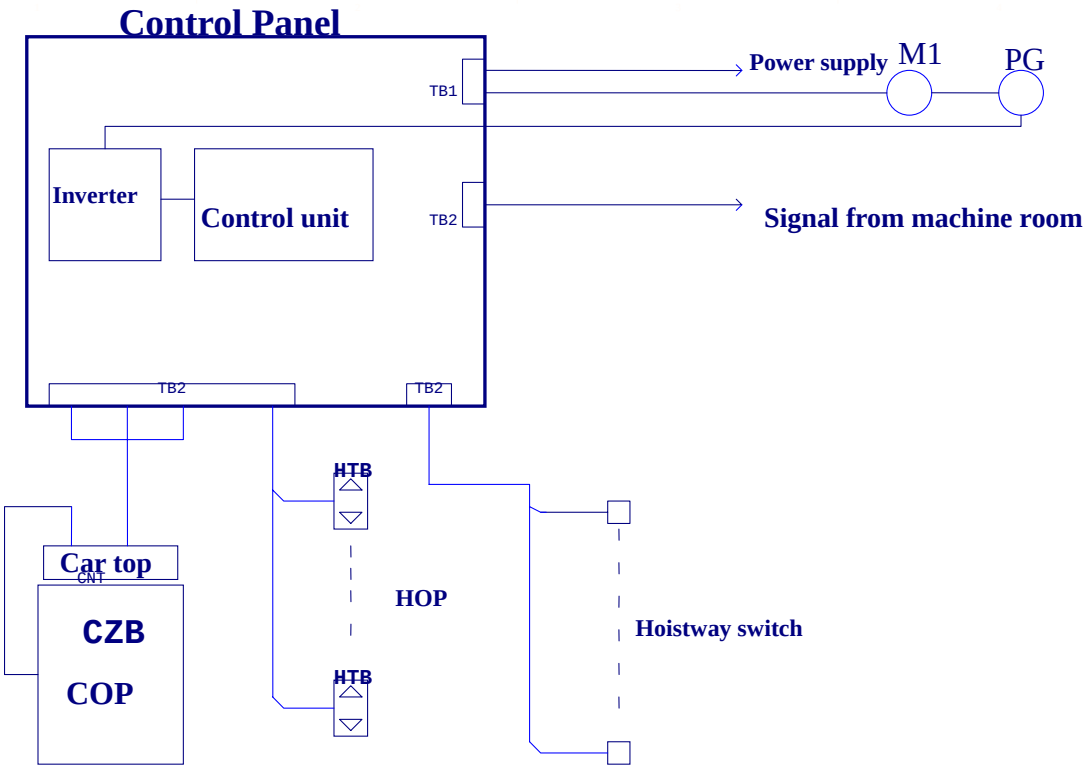


Figure 2-1 System flow figure

2.1.2 Component of 3untrol panel

The 3umponents layout figure 2-2 and the description of each 3umponent are as follows (just for reference):

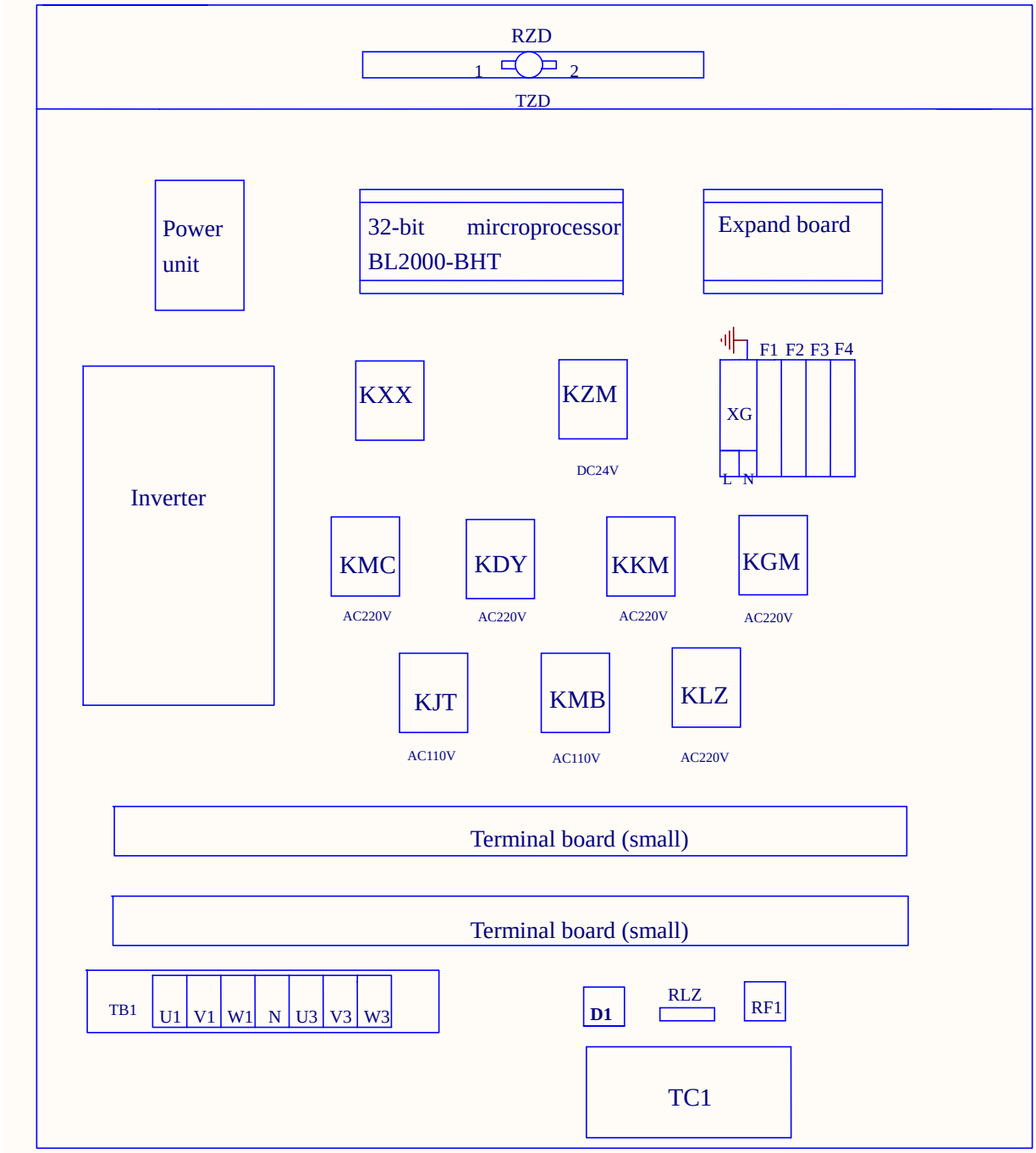


Figure 2-2 VVVF control panel components layout

Discription of components

1). Inverter: The drive unit of elevator, controlled by control unit.

2). TC1 Main control transformer. It provides power supply for whole system, its input is AC380V, and outputs are AC220V and AC110V two parts.

3). Power unit: The power supply for control unit, its input is AC220V, and outputs are DC24V and DC 5V two parts.

Warning: The powe unit shold be reliably earthed, otherwise it migh affect the control unit.

4). KXX Phase protective relay.

5). F1~F4 Breaker. F1: For main control power supply; F2: For 110V control power supply; F3: For 24V control power supply; F4: For 220V illumination power supply.

6). KMC: Main contactor. For the inverter power supply, once this contactor acts, the inverter gets the power supply.

7). KDY: Assistant contactor. The connection between inverter and motor, once this contactor acts, the motor gets connection to the inverter.

8). KJT: Safety contactor. It acts once the safety circuit is switched on.

9). KMB: Door interlock contactor. It acts once the door interlock circuit is switched on.

10). KLZ: Brake contactor. The brake opens once this contactor acts.

11). KKM: Door open contactor. The door operator works for opening door once this contactor acts.

12). KGM: Door close contactor. The door operator works for closing door once this contactor acts.

13). RZD: Brake resistance

14). TZD: Overheat protective switch. For monitor the temperature of brake resistance.

15). RF1: Rectifier. Output DC 110V

16). D1: Diode for brake discharging.

17). RLZ: Resistance for brake discharging.

18). KZM: Illumination relay. Once this relay acts, the illumination is switch off.

19). KXF: Fireman mode relay. The elevator will be I fireman only when this relay acts.(Optional)

20). Microprocessor control unit BL-2000-BHT

Microprocessor control unit is the center of the system, all control references are from this unit, and its layout is as follow:

Thereinto J15 is expandable port, CN1 is hand operator port, J16 is program port.

X0~X36 LED: Lightened if there is input signal from X0~X36.

I0~I12 LED: Lightened if there is input signal from I0~I12.

L0~L16 LED: Lightened if there is output signal from L0~L12.

Y0~Y30 LED: Lightened if there is output signal from Y0~Y30.

2.1.3 Definition of input and output terminal:

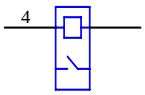
1). Input definition (48 I/O input + 1 COM + 3 encoder + 4 power supply)=56			
Terminal	Mark	Type	Definition

J4_10	X29	C	SKYC: Door opened time extention input

Teminal	Mark	Type	Definiation

J12_7	L3	F	KYC: Door opened extension output
J12_8	L4	F	Car call reply output 1
J12_9	L5	F	Car call reply output 2
J12_10	L 6	F	Car call reply output 3
J13_1	L 7	F	Car call reply output 4
J13_2	L 8	F	Car call reply output 5
J13_3	L 9	F	Landing call up reply output 1
J13_4	L 10	F	Landing call up reply output 2
J13_5	L 11	F	Landing call up reply output 3
J14_1	L 12	F	Landing call up reply output 4
J14_2	L13	F	Landing call down reply output 2
J14_3	L14	F	Landing call down reply output 3
J14_4	L15	F	Landing call down reply output 4
J14_5	L16	F	Landing call down reply output 5
J14_6	CM8		COM of L0-L17

E



display of L1~L12 output signal (output relay).

The explanation of each part should be as follows:

J1 is extension input port, J2 is extension output port

J3 is input signal port for I1~I10. Max. 2 units (Extension I/Extension II)

Port No.	Position	Definition
I1	J3_1	SN6, Car call input 6/SN10, Car call input 10
I2	J3_2	SN7, Car call input 7/SN11, Car call input 11
I3	J3_3	SN8, Car call input 8/SN12, Car call input 12
I4	J3_4	SN9, Car call input 9/SN13, Car call input 13
I5	J3_5	SH5, landing call up 5/SH9, landing call up 9
I6	J3_6	SH6, landing call up 6/SH10, landing call up 10
I7	J3_7	SH7, landing call up 7/SH11, landing call up 11
I8	J3_8	SH8, landing call up 8/SH12, landing call up 12
I9	J3_9	XH6, landing call down 6/XH10, landing call down 10
I10	J3_10	XH7, landing call down 7/XH11, landing call down 11

J4 is input signal port for I11~I12. Max. 2 units (Extension I/Extension II)

Port No.	Position	Definition
I11	J4_1	XH8, landing call down 8/XH12, landing call down 12
I12	J4_2	XH9, landing call down 9/XH13, landing call down 13
	J4_3	No
	J4_4	No
		No

2.2 Installation of control system

2.2.1 Installation of hoistway and travelling cables

Installation and wiring of the hoistway and travelling cables should according to the electrical drawing.

While welding is processed, the nature wire of welding machine must be connected reliably with the component which will be welded it's strictly forbidden to make use of the cable's earth wire as the nature wire of welding machine, otherwise the cable will be burnt.

2.2.2 Installation and wiring of control panel

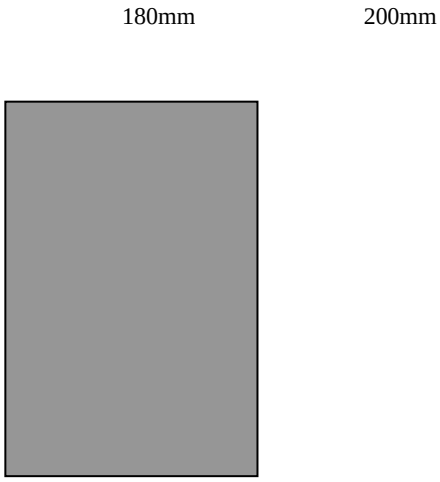
There are seven main circuit terminals in control panel, thereinto U1, V1, W1 are the 3 phase power supply input. The power supply which comes from main power switch is required to connect to terminal U1, V1, W1, nature to terminal N. The section of wire should be counted as per the total electric load of circuit, for one elevator with 15 KW or above motor, the section of wire should not be less than $10mm^2$. Another 3 terminals U3,V3,W3 are required to be connected to the motor, it's strictly forbidden to mistake this two group terminals, **otherwise the inverter will be burnt once power supply is switched on.!** When you arrange the cables, wires in machine room, it's strictly required to separate control circuit from main circuit to keep the stability of the system. The wire length between control panel and motor should be shortest if possible to reduce the wastage of output power, if necessary, enlarge the section of wires.

2.2.3 Installation of hoistway switch, and signal steel panel

1). Door zone switch: Elevator needs 2 door zone switches and some signal steel panels to control leveling. 2 door zone

switches are fixed at car top; signal steel panels are fixed in hoistway, which position refers to the following figure2-5:

Door zone switch adopt photo electronic switch or magnistor.



Chapter 3 Operation and Parameter Definition of Hand Operator's LCD Interface

3.1 Summary

The hand operator's LCD indicator provides a good communication interface for technicians to observe the system and set the parameters. Details are as follows:

1). Monitor the state of elevator: automation, inspection, attendant, fireman, locking, etc;

2). Observation: I/O port, fault code, landing call, car call, etc;

3). Parameter setting: bise parameter, running parameter, special parameter, etc;

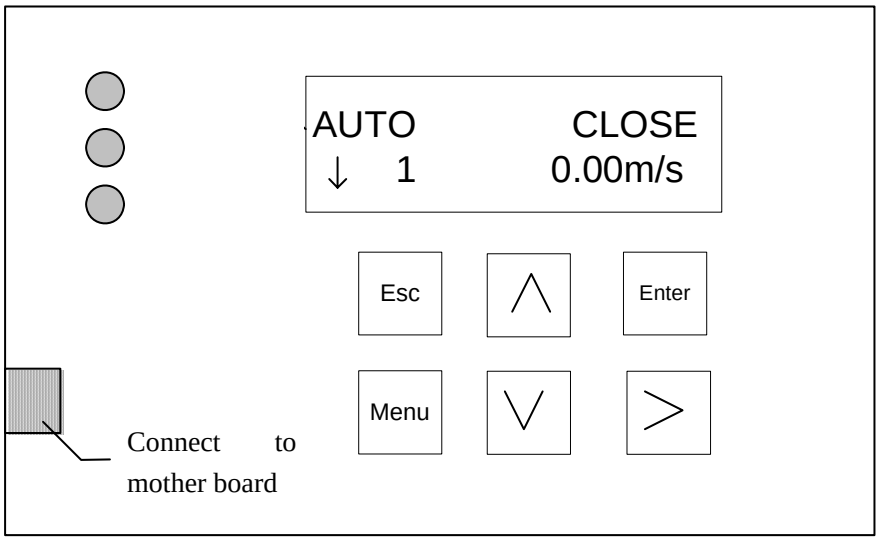
4). Parameter saving;

5). New password setting.

Note: this operator is an optional part.

3.2 Operation guide of keyboard

Refer to the following figure, there are six keybuttons on operator, their layout and definition are as follows:



Keyboard definition:

"Menu" -- Return to the main interface in any case.

"Enter"-- Enter the submenu, confirmation keybutton for a parameter modifying and call registering.

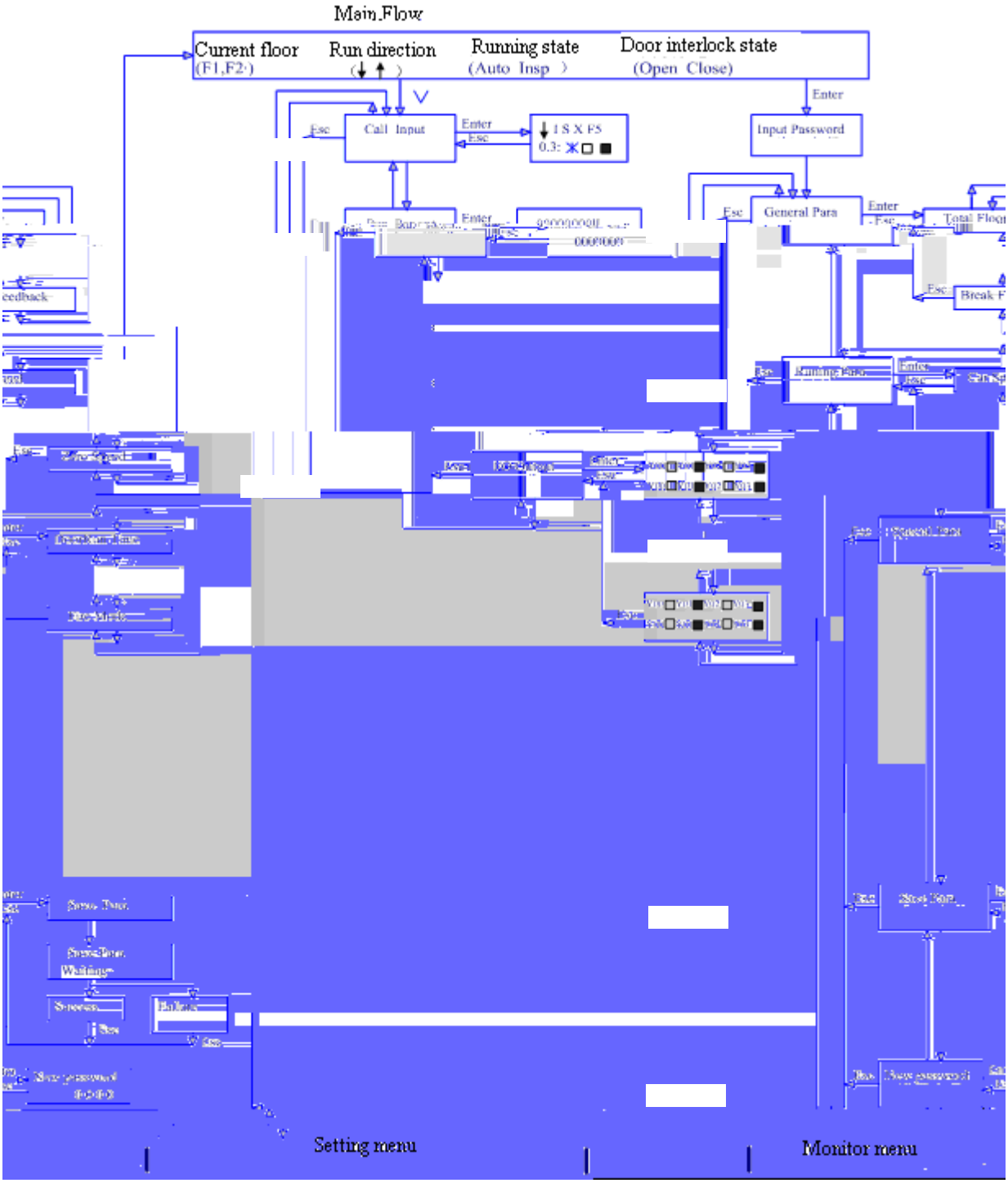
"Esc"-- Return to the upper-menu, cancel an operation.

">"-- Move the cursor (circle right moving).

" "-- Page up, plus 1 and choose "yes (on)" when parameter is set.

" "-- Page down, minus 1 and choose "no (off)" when parameter is set.

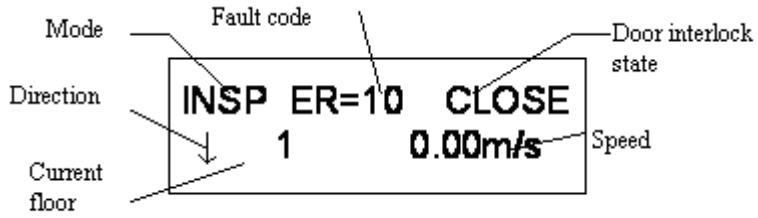
3.3 Operation flow and parameter explanation



3.3.1 Main menu

It is back to this interface once “Menu” button is pressed in any case except hoistway self-learning being processed (shows “learing…….”) and parameter being saved (shows “waiting……..”).

It shows current floor, running direction, mode, fault code, door interlock state, running speed, etc.



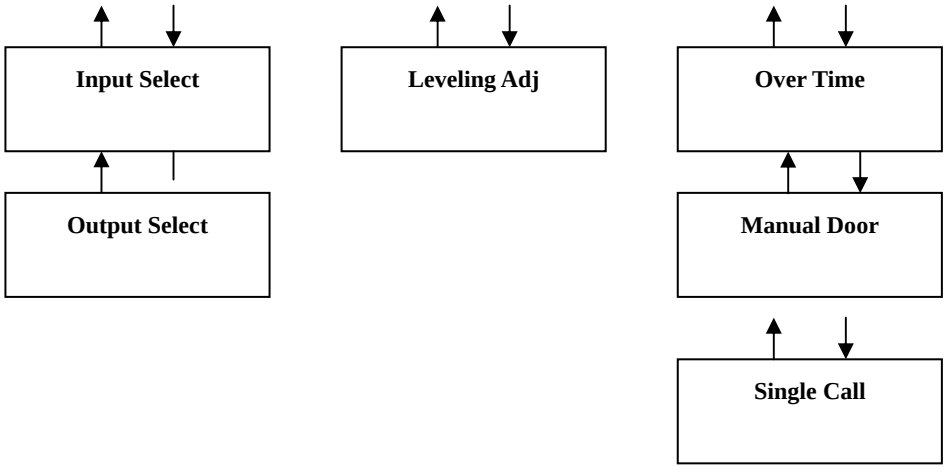
- Mode: “INSP” - Inspection; “MANU” - Attendant; “AUTO” - Automation; “FIRE” - Fireman; “STOP” Key switch off; “USED” - Special for VIP.
- Fault Code: It shows “ER=# (Fault code)” once there is fault, it’s empty if there is not fault.
- Door interlock state: “CLOSE” - Door close; “OPEN” - Door open.
- Current floor: The floor where elevat floor76tu.8(at f)6.8(l)-1.7(….”.)]TJ2T13 1 Tf-2.4067 -5.7333 -TD0.0009 Tc04.002 TwD.9((s)3fin

4) Press “Enter” key to reture back to the Step 1, until the password is correct, press “Enter” key to enter into Step 2.

3.3.3 Monitor menu and parameter setup flowchart

Monitor menu, general parameter, running parameter and special parameter compose the basic factor of the elevator commissioning.The LCD indicator surfaces are divided to be“user class” and “factory class” according to the different requirements of the clients, the flowchart is as follows:

(1) Figure 3.3.3 (a) User Menu



(2) Figure 3.3.3(b) Factory Menu

3.3.4 Parameter instruction

(1) Monitor Menu: Except call input, door open/close instruction could be entered, other parameters are only for read:

User Menu			
No	Menu	Note	Refer to
1	Call Input	It displays car call , landing call and inter selection	
2	Hoistway Data	It displays top and bottom limit and terminal position	
3	Floor Data	Leveling position and stop or not	
4	Speed Feedback	Motor speed (rpm) and elevator speed (m/s)	
5	Run Report	Accumulated running time	
6	Fault Report	The last 10 fault records	
7	Encoder Apprais	Valuate encoder interference and quality of pulse	
8	Input Apprais	Display the input interference and the inner state before the lastest 10 times stops	
9	Software No	Software version	
Factory Menu			
10	I/O Input	Input port state	
11	I/O Output	Output port state	
12	I/O Car Data	COP input and output state	

(2)General parameter:

User Menu

17	Show Select	0	0~3	Set hall display code 0 7 segment 1 BCD code 2 Grey code 3 Point to Point 4 Ba

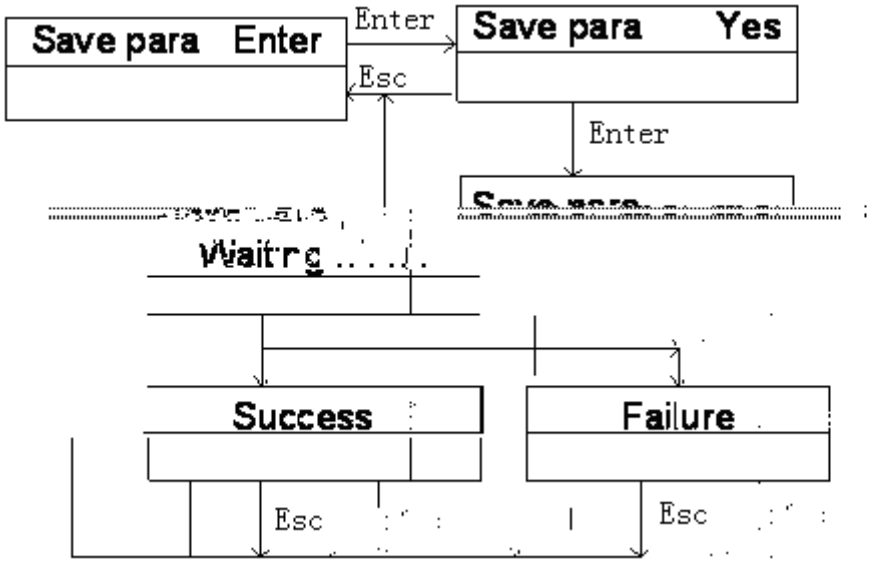
(3)Running parameter:

User Menu				
No.	Menu	Default	Range	Note
1	Car Speed			

7	Jog Select	0*	0/1	0 No jog ourput 1 Jog output
8	Control Mode	SHS*	WVF/SHS	**WVF:** VVVF control SHS AC-2 speed control
9	Multi Speed Give	0*	0~1m/s	Set speed (corresponding to inverter speed given).
10	Decel Distance	0*	0~10m	Deceleration distance
11	Over Time	45*	0~999s	Limit running time for one time
12	Manual Door	No*	Yes/No	No: Automatic door ,Yes Manual door
13	Single Call	No*	Yes/No	No: Full collective selective, Yes Single collective selective
14	Function Select	OFF	ON/OFF	For optional function

Note: * parameter is default parameter.

3.3.5 Save parameter

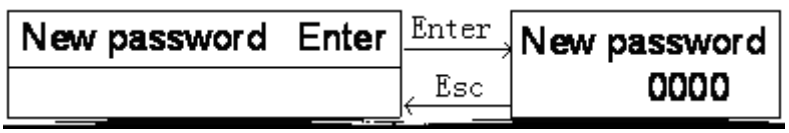


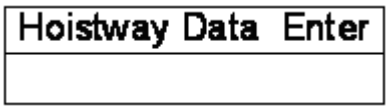
After entering into the save parameter menu, press “Yes”, then press enter key, system automatically save the modified parameters. If saving parameter is successful, it will display “Success”, If it is failed, it will display “Falure” , when saving parameters is falure, please contact with the factory .

Note: Modified parameters are valid at once, but they will be lost if the parameters haven’t been saved after power off.

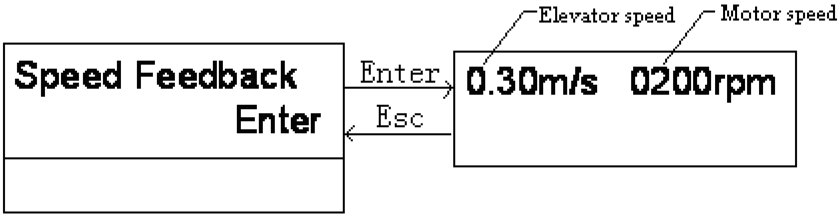
3.3.6 Set password

Set and modify parameter, and save it.



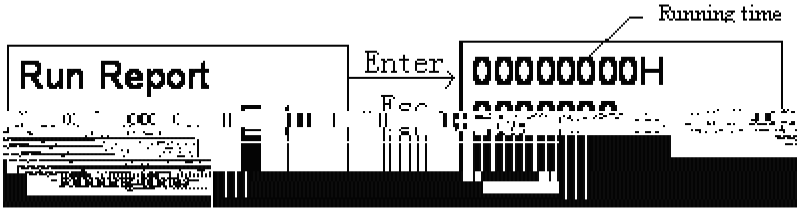


2) Strike “Enter” key again to enter



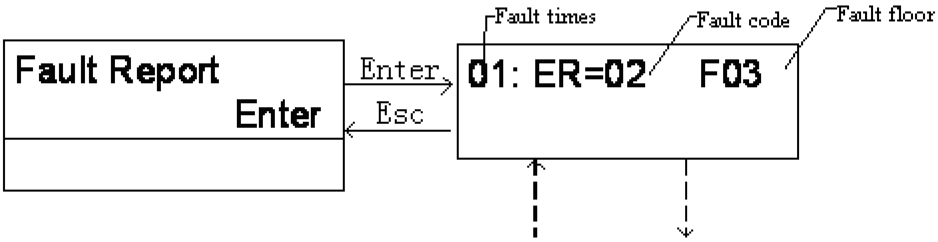
(5) Running record

It is accumulated time and times.



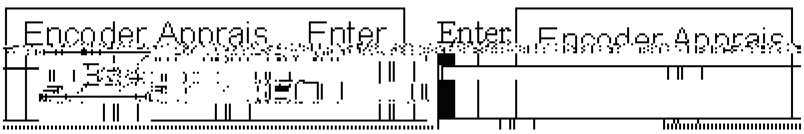
(6) Fault record

It records type and time of the latest 10 faults.



- Fault recored is saved in sequence according to the fault time. The latest fault record rank No.1;
- Strike “ ” or to check the latest 10 fault records.

(7) Encoder evaluation



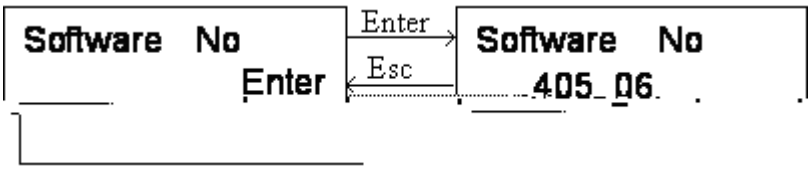
When elevator speed is steady, the bigger the data is , the worse the encoder signal is.

(8) Input signal evaluation

- 4w6 0 0 8 4P72.9Twt line is inner statP72.9Tetbefs etdp(Fa r factory commissioning);

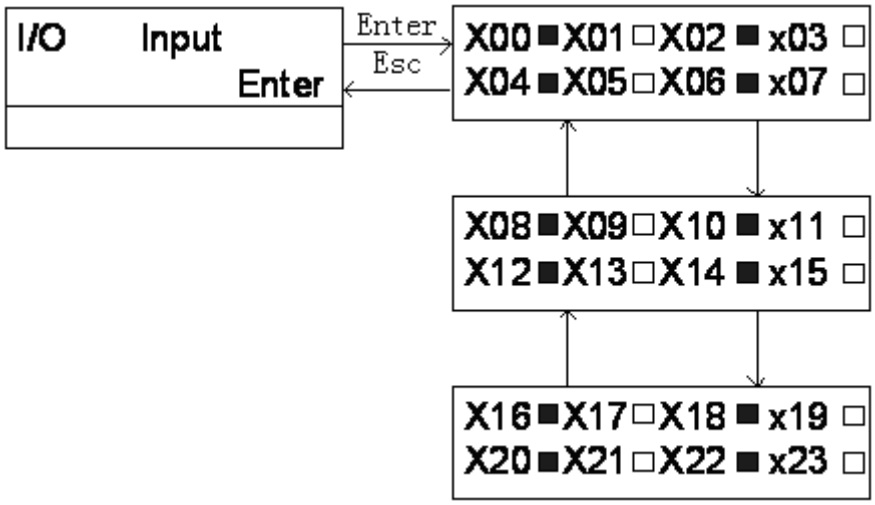
- The stick map indicates the interference degree: represent logic level of I/O port is “0”, corresponding indicator light off; represents logic level of I/O port is “1”, corresponding indicator light on;
- Stick represents logic level: High “1” Low “0”;
- The more closer the number of 1 is to the number of 0, the more intense the interference is. Note: The logic level has nothing to do with input port level setting.

(9) Software No.



It is software version.

(10) Input signal (Point to Point display)



- output 1, corresponding output relay close;
- output , corresponding output relay open.

Note: The logic level has nothing to do with input port level setting.

(12) Car signal

Car signal includes door system input signal and COP input signal.

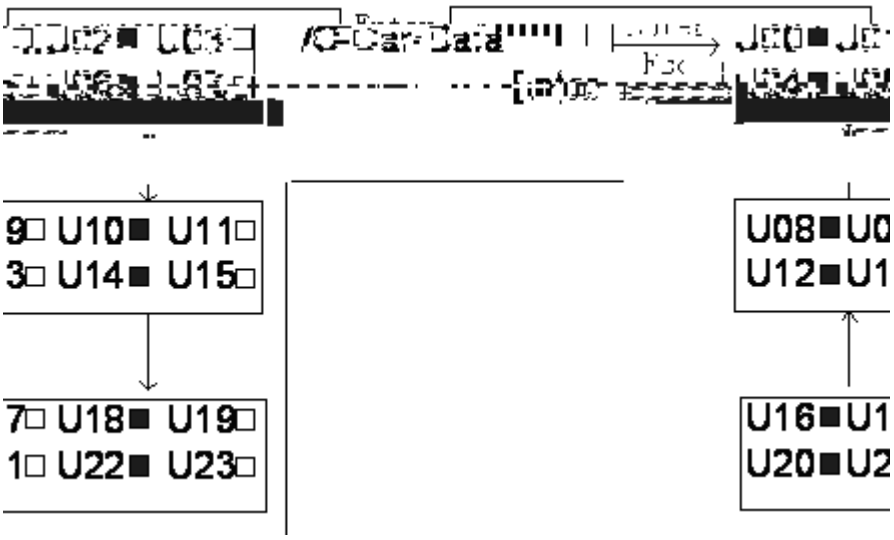


Table 3-5

No.	Definition	No.	Definition	No.	Definition
U00	Door close button 1	U07	Door open limit 1	U14	Light load switch
U01	Door open button 1	U08	Special switch	U15	Overload switch
U02	Door open button 2	U09	Door open holding switch	U16	No load (spare)
U03	Door close button 2	U10	Attendant switch	U17	Safety edge 2(For rear door)
U04	Door close limit 2	U11	Spare	U18	Safety edge 1
U05	Door open limit 2	U12	By pass switch	U19-U23	Spare
U06	Door close limit 1	U13	Full load switch		

- input 1, input signal is valid
- input 0, input signal is invalid

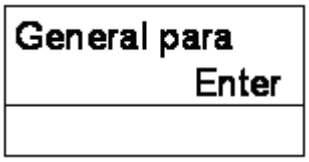
Note: The logic level “0” and “1” are related to input port level setting.

3.4.2 General parameter operation

Before you set parameter, you must input correct password (user password / factory password).

When you enter into input password menu, ‘ ’ select bit, ‘ ’ and ‘ ’ modify data, if password is right, it will display general

Strike “Enter” to input password again, until password is right, strike “Enter” to enter into General Parameter interface:



Strick “Enter” to enter into general parameter setting:

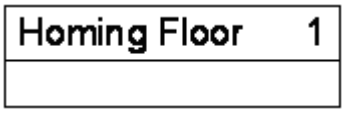
(1) Total floor No.

Set the total floor No.

When you strike ‘enter’ key, bottom right corner number twinkle, you can modify parameter, then you strike “Enter” confirm or “Esc” cancel. Total floors are equal to shelter board in hoistway.

(2) Homing floor

Elevator reture to homing floor, if there isn’t any car call or landing call.

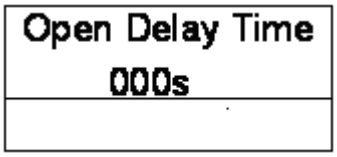


(3) Door open holding time

It is elevator open door holding time in automation state. Door open time is adjusted by the reason of stop. If there is either car call or landing call, it is this time; if there are both car call and landing call, it is this time plus 2s.

(4) Door open delay time

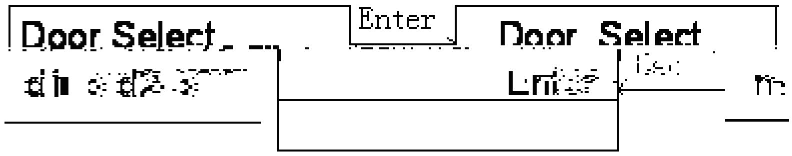
The door open time may be prolonged by striking open door delay button if this function is released. Unit: second.



(5) Homing time

Note: Output relay (Inverter release) Y6 is ON for Fuji inverter.

(13) Two door mode (it is valid when two door mode >0)



n Floor No. It could be changed by “ , ” key.

d1 Front door. Select it by “>” key.

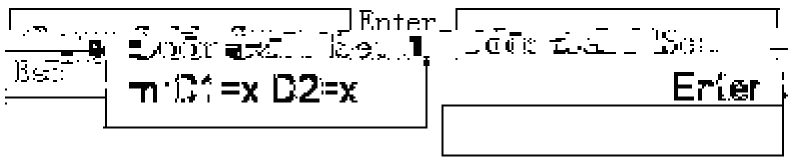
d2 Rear door. Select it by “ >” key.

x=Y: this door act

x=N: this door doesn’t act.

For example: two door elevator, on 6th floor, only front door act; on 7th floor, both front door and back door act.

(14) Two door call distribution (It is valid when two door mode>1)



n Floor No. It could be changed by “ , ” key.

d1 Front door landing call. Select it by “>” key.

d2 Rear door landing call. Select it by “>” key.

x=Y: this door distributes its landing call

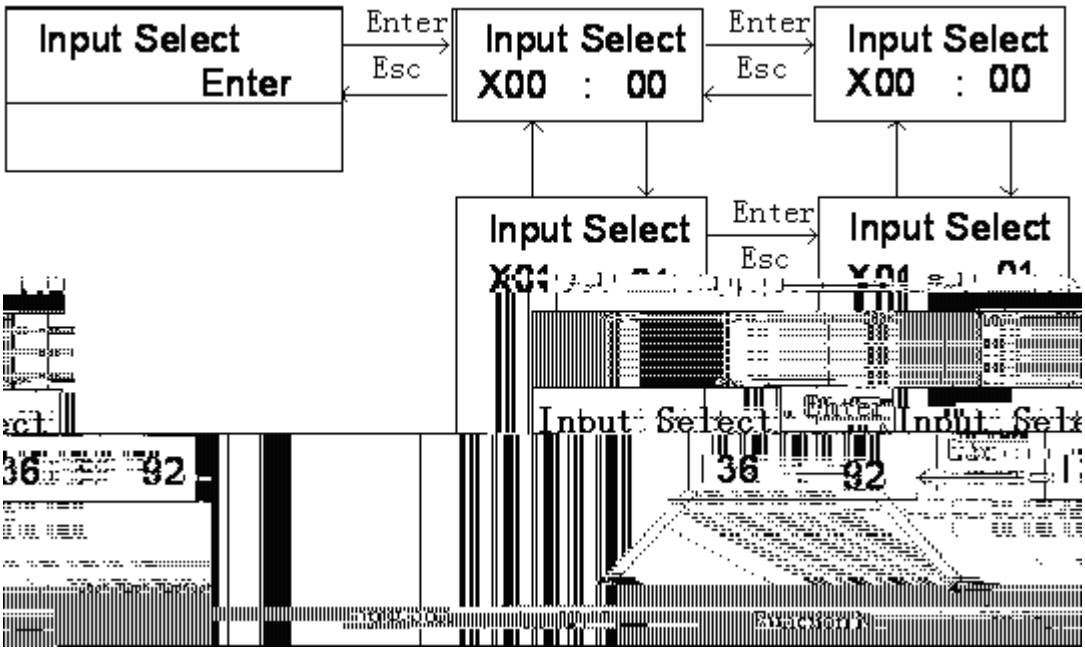
x=N: this door doesn’t distribute its landing call

It could be changed by “ , ” key.

For example: Two door elevator is total of 6 floors, on the 4th floor, there are two landing call boxes separately at the front door and rear door, on other floors, there is only one call box.

4:D1=x D2=x

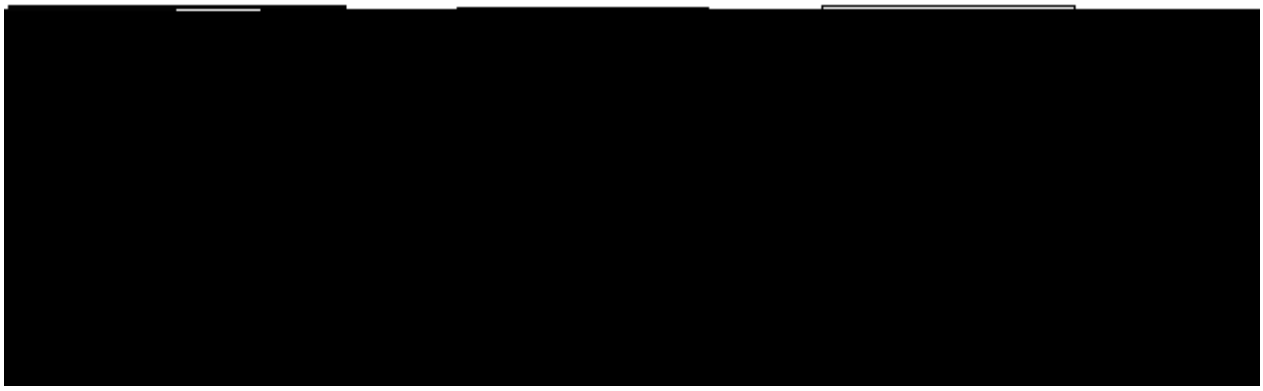
Froing dodr dflandin6gthcafloof, 1sta6tdoofloodowsn0cjl0of r4sponding isto la



Multi-functional input function refers to chapter 2 I/O definition.

under “multi-function setting” if you want to set one function whose input points have been in existence the system will display all input points responding to this function. For example, provided,X1(input port) has been set “X1”(Function No.), after X0 being set “X1”and press “Enter” the system will display : X1 be set “X1”, so before X0 is sent “X1”The Com , X1 should be sent as other function No. or “99” (invalid).

(16) Multi-functional output set

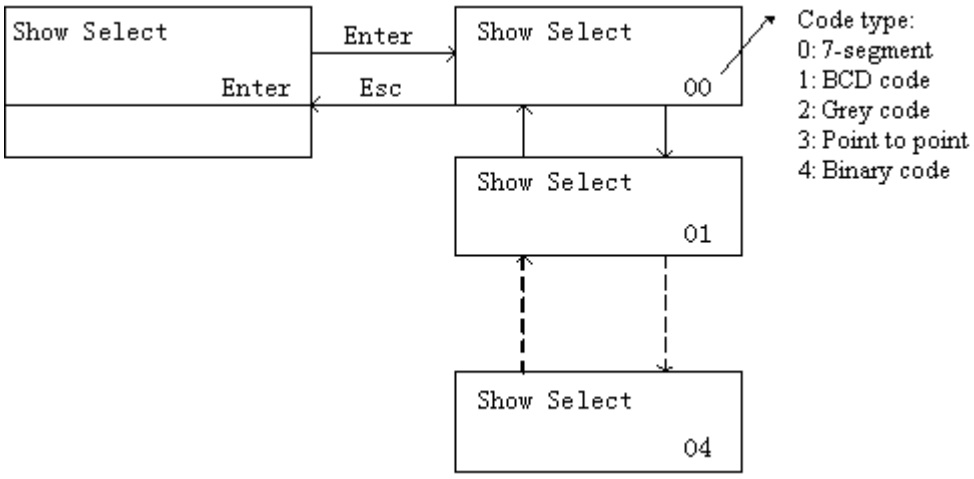


Multi-functional output function refers to I/O definition.

Please note whether the port COM is suitable to the multi-functional output setting .

(17) Display output code type

The default output of L5~L13 terminals is 7-segment code. It could be set BCD code , Grey code, etc.

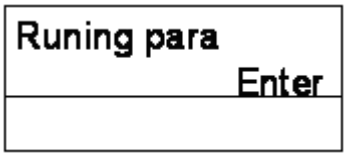


When output code type is set “1, 2, 3, 4”

Code	Terminal No.								
	Y18	Y19	Y20	Y21	Y22	Y23	Y24	Y25	Y26
1 2 4	Bit0	Bit1	Bit2	Bit3	Bit4	Bit5	Bit6	Inspection	“-“
3	1st floor	2nd floor	3rd floor	4th floor	5th floor	6th floor	7th floor	8th floor	“-“

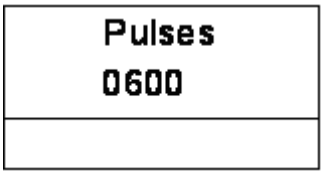
3.4.3 Running parameter operation

It is used to set running parameters.



(3) Number of encoder pulse

- The number of encoder pulse is input pulse to mainborad per revolve. When encoder is directly connected to the mainboard, it should be equal to the number of encoder pulse; otherwise it should be divided by frequency division ratio. (The max. frequency is 16kHZ, if it is larger than16kHZ, it should be divided.)



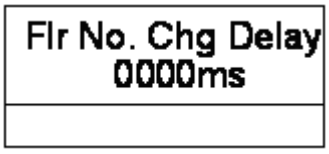
Elevator rated speed, motor rated speed and number of encoder pulse are three important factorswhich determine if the elevator could run normally. If one of them is changed, hoistway learn must be performed before system normally runs.

Note: It is forbidden to change the parameters above to regulate the elevator speed.

(4) Ahead time for brake release

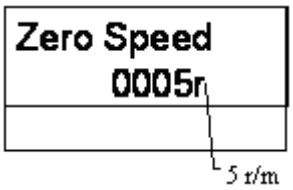
Passenger will feel more comfortable by adjusting it,J-29ble b00108ut2(e)-1(stmactly)-6.4( )6Ahe( )]T(o)1.5533 0 Tm0.0002 Tc0.0031 Twap

AC-2 speed: Delay time from receipt of the speed change signal to floor No. change, floor account change; Multi-speed: Delay time from reaching the middle of one floor to floor No. change, floor account change.



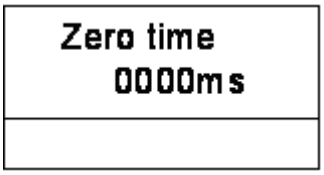
(9) Zero speed

When motor speed is lower than it, system regards elevator speed as zero, and ouput braking signal.



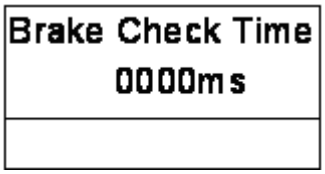
(10) Zero speed holding time

When zero speed is kept for such a time, system regards elevator speed is really zero.



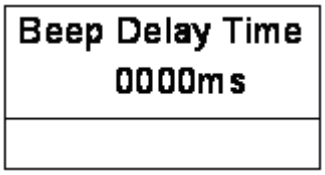
(11) Brake detection time

Brake detection time is the time from system outputting brake release instruction to system detecting if there is feedback input.



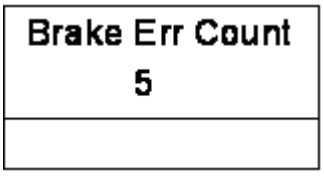
(12) Arival chime delay time

It is the time from speed change to output of arrival chime signal.



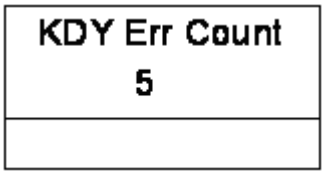
(13) Brake detection times

Brake detection errors accounts to this number, and fault still exists, it should be power off to restore.



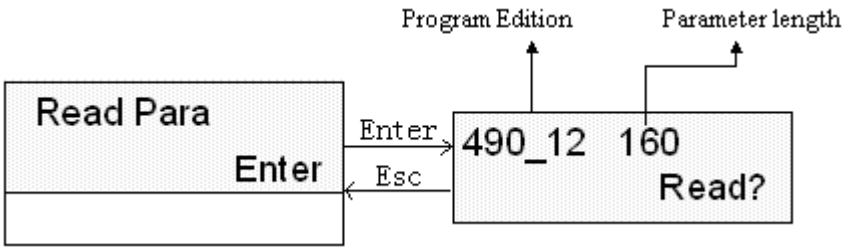
(14) KDY detection times

KDY detection errors accounts to this number, and fault still exists, it should be power off to restore.

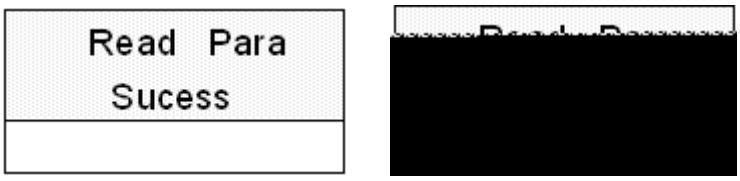


(15) Leveling adjustment

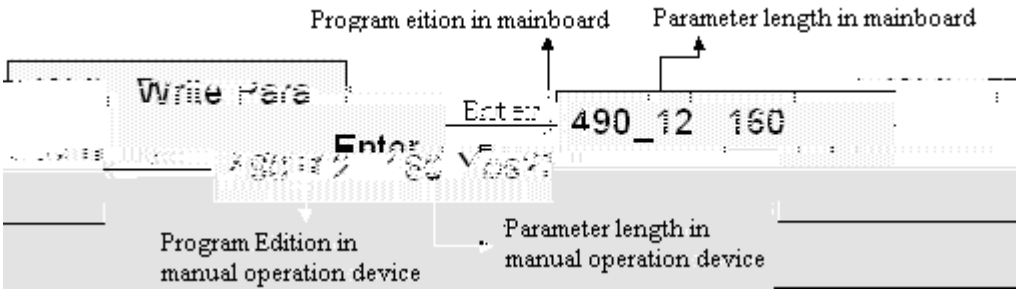
When elevator stops at different position for up/ down running on the same f-15.22 794.78 (o(u9869(,runni)(jusam)nt)8(runni)it)



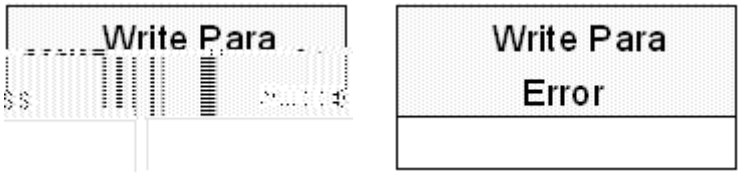
Read the parameters from mainboard to manual operation device and save them, manual operation device could save the latest read parameters, Sucess or not will be displayed as follows:



(4) Write parameter



Write parameters from manual operation device to mainboard, but they are not saved, if you want to save them, please use save parameter menu.Sucess or not will be displayed as follows:



Note: 1) When program edition of mainboard and manual operation device are different, the written parameters should be tested.

2) Hoistway self-learning should be performed again after parameters being written in.

3) If writing parameter is failed, turn off power of mainboard then turn on, restore previous parameters.

(5

- n=0 Single door mode;
- n=1 Two door mode 1 only one door acts on one floor.

  For example:

  3floors/3stops elevator, only front door acts on 1st and 3rd floor, only rear door acts on 2nd floor;
- n=2 Two door mode 2 two doors both act on one or more floors, it works as following logic:

  On two door floor, only one door could be operated at same time, and only after the door interlocks again, the other door could be operated;

  On two door floor, when one door close, if another door's close limit is invalid, two doors close;

  In inspection state, whatever it is two door or not, two door both can open, but they can't open at same time;
- n=3 4 Two door mode 3,4 , two doors can both act on some floors (at least one floor has two doors) it works as following logic:

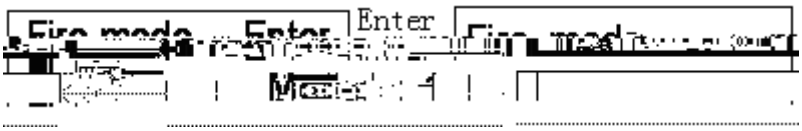
  On two door floor, two doors open/close at same time anytime except in inspection state.
- n=5 Two door mode 5, two doors can both act on some floors (at least one floor has two doors) it works as following logic:

  On two door floor, elevator stops by car call, two doors open, otherwise only the door at landing call side will open, door open/close button and landing call only correspond to that door.
- Under two door mode 2~5, front door and rear door correspond to different landing call and car call, for N floor elevator, landing call (car call) input "1 ~ N" correspond to front door of 1 ~ N floor, landing call(car call) input "N+1 ~ N+N" correspond to rear door of 1 ~ N floor.

(6) Fire mode

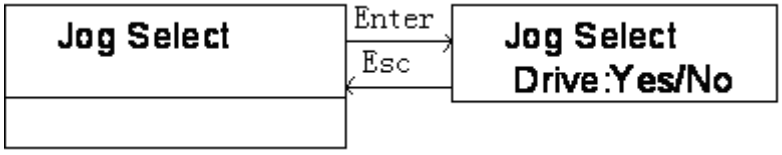
When fire mode is 1, elevator only returns to fire floor when fire emergency.

If fire mode is 0, you should consider whether there are enough firefighting devices, otherwise it will incur accident.



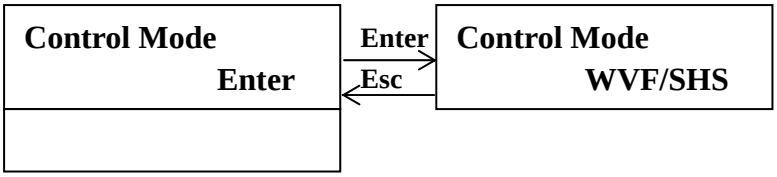
(7) Jog output selection

When Drive is set "Yes", there is jog output. If "No", there is no jog output.

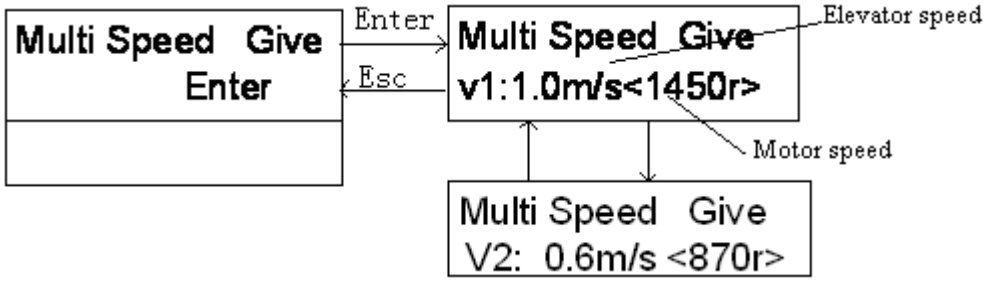


(8) Control mode selection

When elevator control mode is multi-speed, it should be set "WVF"; when control mode is AC-2 speed, it should be set "SHS, default is SHS.



(9) Multi-speed set



When multi-speed given is released, it is necessary to set multi-speed value and speed change distance.

A table of multi-speed value and speed change distance corresponding to different elevator speed is at follows (only for reference)

Table 3-10

Elevator speed / Value / Parameter	1.0m/s	
	Speed V	Distance S
V1/S1	1m/s	1.3m
V2/S2	0	0

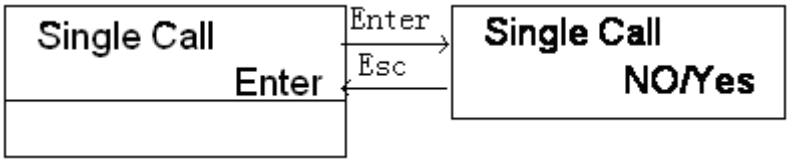
Self-learning	0	0	**1**
Crawl	0	1	1
Medium speed 2 V2	1	1	0
High speed V1	1	1	1

Note: Please follow the table above to set multi-speed value of inverter.

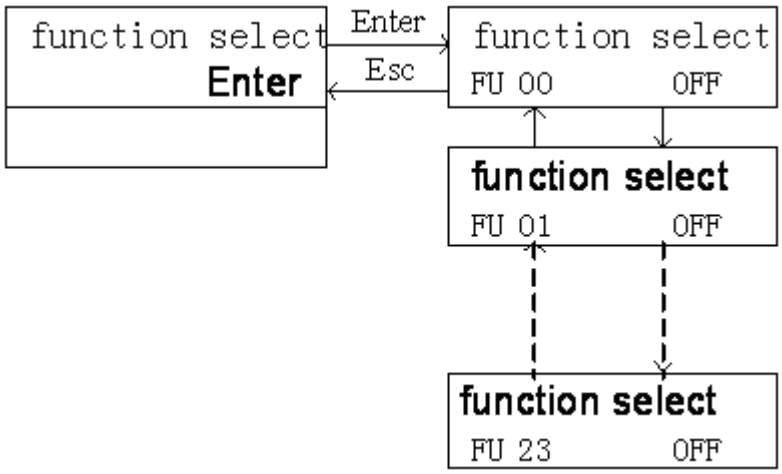
(10) Deceleration distance

(13) Single collective selective set

Default is full collective selective, when it is set “Yes”, system is of single collective selective.



(14) Special function selection



To satisfy clients’special requirement, there are some special functions in the microprocessor system,they are optional.

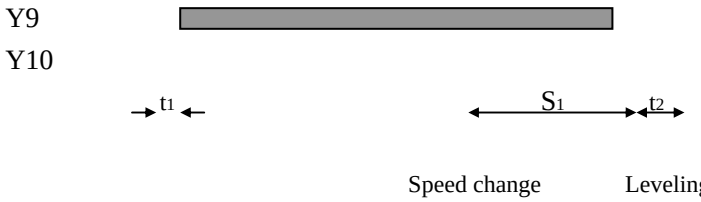
Table 3-12 Special function

Function No.	Instruction

Normal speed	1	1	1

Inspection (no jog)

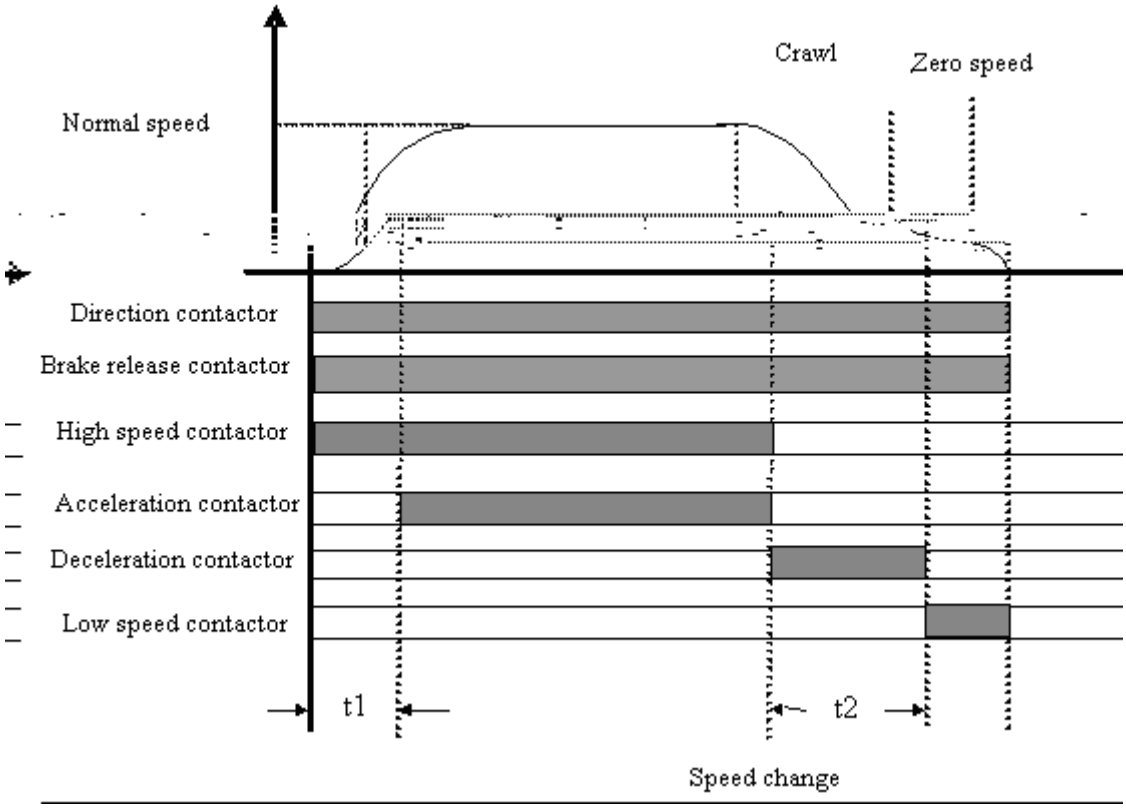
Inspection speed



S1 is speed change distance under normal running.

Note: If the Drive is “Yes”, Y5 ouputs signal when crawl changes to zero speed given Y5 output is switch of deceleration time. (For example, when YASKAWA inverter changes from crawl to zero speed, it switchs the deceleration time to adjust leveling.)

- AC-2 speed control, time-speed figure for normal running



t1: Acceleration contactor switch time (acceleration time), t2: Deceleration contactor act time (deceleration time), the two parameters can be set in running parameter menu “Acc On Time”(t1) and Dec On Time (t2) .

Appendix 2 YASKAWA G7A Inverter Experienced Parameter Setting Table

(1) Firt set parameter A1-02=3(2), secondly “initialize” parameter A1-03=2220(3), then set parameters as follows: (only for reference)

Parameter	Name	Value	Remark
A1-00	Language selection	0	English
A1-01	Parameter saving grade	2	ADVANCED
A1-02	Control mode selection	3	PG vector control
B1-01	Frequency instruction selection	0	Control circuit terminal (Multi-section input)

B1-02	Running instruction selection	1	Control circuit terminal

E2-11	Motor rated capacity	*	Set it by unit 0.01KW", it is set automatically after self-learning.
F1-01	PG constant	*	By encoder
F1-02	PG open action (PGO)	1	Free slide stop
F1-03	Overspeed action (OS)	0	Deceleration stop(By C1-02 deceleration time)
F1-04	Speed over-deflection action (DEV)	0	Deceleration stop(By C1-02 deceleration time
F1-06	PG ourput frequency division ratio	1	Set pulse ouput division ratio =(1+n)/m, n=0,1 m=1 32
F1-08	Overspeed value (OS)	105	When ouput frequency is above F1-08 value (Max. output frequency is 100 , unit is) and keeps for F1-09, it detects the overspeed.
F1-10	Speed over-deflection value (DEV)	30	When speed deflection is above the F1-10 value (Max. output frequency is 100 , unit is) and keeps for F1-11, it detects speed over-deflection. Speed deflection is the difference between motor actual speed and speed instruction.
F1-11	Speed over-deflection detection time (DEV)	1	
H1-03	Terminal S5 function selection	3	Multi-functional input 3
H1-04	Terminal S6 function selection	4	Multi-functional input 4

Er3	Inverter fault		Check inverter
Er4	Direction contactor fault, direction given is different with the feedback of direction contactor		Check the direction contactor connection. Direction feedback should be connected to NO contacts of direction contactor.
Er5	Brake release fault, system donesn't receive the feedback from brake contactor or brake detection switch		Check brake detection switch and connection , if there is no such switch, Brake Feedback should be set "OFF".
Er6	During running, leveling zone signal is valid all the time.		Check leveling zone signal and inductive switch
Er7	During runnin, input pulse No. to control unit is too small		Check pulse input circuit od main control unit and encoser connection.
Er8			Please contact with factory
Er9	KDY KKC fault, KDY KKC output instruction is different with the feedback		Check KDY KKC output , feedback circuit and KDY KKC contactor
Er10	Emergency stop circuit open		Check emergency stop circuit
Er11	Elevator donesn't detect leveling zone signal		Check leveling zone signal circuit and inductive switch
Er12	Over top limit		Check encoder and related circuit.
Er13	Over bottom limit		Check encoder and related circuit.
Er14	VVVF	Floor counter fault. When this fault happens, elevator will run slowly to the bottom floor and adjust the position.	Check encoder and related circuit check leveling zone circuit. Typical fault: leveling zone signal tingle or rope slide
	AC-2	KMC feedback is inconsistent	Check KMC output , feedback circuit and KMC contactor
Er15	AC-2: KPC feedback is inconsistent		Check KPC output , feedback circuit and KPC contactor
Er16			
Er17	Main control unit output instruction, but it doesn't receive inverter running signal		Check inverter direction, relese signal and running signal output circuit, check rated parameters setting
Er18	Floor counter fault		Flloor counter suddenly has fault, elevator will run slowly to the bottom floor and adjust the position.
Er19	Speed change distance is too long to level to the nearest floor.		According to V1 V4, set suitable speed change distance.
Er20	Termnial overspeed protection, speed feedback isn't lowered as the speed given		Check whether inverter parameters are correct, or the inverter is destroyed.
Er21	Running overtime		Check if rope slid or car block , check Over Time setting
Er22	Inspection signal input at high speed running		Check inspection switch and rated circuit.
Er23	One of two leveling zone signal is invalid		Check leveling zone signal circuit and inductive switch.
Er24	Speed change distance is too short		According to V1 V4, set suitable speed change distance.
Er25	Thermal relay protection, brake unit or motor overheating		
Er26	Door interlock fault: The state of door interlock contacts is inconsistent with the state of circuit.		Check door interlock contactor circuit, contacts state, related input ports on mainboard.
Er28	Terminal adhere protection		Check terminal signal input
U	Door open default, when door open limit is valid or it is door open time, door interlock doesn't open. It displays		Check door open output relay,

	“ ⊐ “.	
N	Door close default, when door close limit is valid or it is door close time, door interlock doesn’t close. If the fault happens, system will open the door, then close the door again; Repeat 5 times, if the interlock still doesn’t close, system won’t close door and display fault code. It displays “ ⊓ “.	Check door close output realy , door close limit , door interlock circuit.

Appendix 4 Troubleshooting while Hoistway Learning

No.	code	note	process
1	LER=0	System running protection	Strike ‘esc’, check fault record
2	LER=1	Pulse input phase reverse	Exchange A phase and B phase
3	LER=2	Bottom terminal 1 input repeat	Bottom terminal 1 fixed in error or tingle
4			
5			
6			
7			

8			
9			
10	LER=9	Bottom terminal 1 lost	Arrive at top Terminal 1 before bottom terminal 1 or bottom terminal 1 lost
11	LER=10	Top terminal 1 input repeat	top terminal 1 fixed in error or tingle
12	LER=11	Top terminal 1 lost	Arrive at top limit before top terminal 1 or top terminal 1 lost
13	LER=12	No. of total floors error	Check total floor set and shelter board fix
14	LER=14	Two leveling zone switches are never overlaped	Shelter board can’t shield two switches, or lost one switch
15	LER=15	Push ‘esc’ cancel it	Someone pushes ‘esc’ key
16	LER=17	Leveling zone 1 and 2 input at the same time	The wires of two switches are parallel connected
17	LER=18	Save data in error	Contact with us
18	LER=19	Arrival at top limit, two leveling zone signals input, top limit is fixed too low	move the top limit up and try again
19	LER=20	Bottom limit is fixed too high	move the bottom limit down and try again